

ELECTRA KOKO TAWA

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ELECTRA KOKO-TAWA

MODEL: AUTOMIG-400

Transformer-Based Heavy Duty MIG Welding Machine

Product Overview: The AUTOMIG-400 Transformer-Based Heavy Duty MIG Welding Machine, designed by KOKO TAWA, is a reliable solution for industrial welding needs. Equipped with a robust double fiberglass transformer, it supports 0.8 mm and 1.2 mm Mild Steel (MS) and Stainless Steel (SS) solid MIG wires. Ideal for medium to heavy-duty applications, it ensures precision and efficiency in every weld.

Key Features:

1. High Power Output:

- o Provides a stable welding current of up to 400A.
- Ensures excellent performance for medium to heavy-duty tasks.

2. Wide Compatibility:

- o Suitable for 0.8 mm and 1.2 mm solid MIG wires for MS and SS materials.
- o Compatible with various shielding gases for versatile applications.

3. Robust Transformer Design:

- o Heavy-duty transformer with double fiberglass insulation for enhanced durability.
- o Built to withstand tough industrial environments.

4. High Duty Cycle:

- o Supports continuous welding with a high duty cycle.
- Reduces operational downtime for better productivity.

5. Thermal Protection:

Equipped with advanced thermal overload protection for safety and reliability.

6. Adjustable Settings:

- o Fine-tune voltage and current for precise and customized operation.
- o User-friendly controls for ease of use.

7. Built-in Fan Cooling System:

o Efficient cooling mechanism to prolong machine lifespan.

8. Compact and Portable:

o Designed with mobility in mind, featuring wheels for easy transportation.

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Technical Specifications:

| Parameter | Specification |
|----------------------|----------------------------|
| Model Name | AUTOMIG-400 |
| Input Voltage | 415V, 3-Phase, 50Hz |
| Output Current Range | 50A – 400A |
| Duty Cycle | 60% at 400A; 100% at 250A |
| Wire Size | 0.8 mm, 1.2 mm (MS & SS) |
| Output Voltage | 16V – 30V |
| Efficiency | >85% |
| Power Factor | 0.93 |
| Cooling System | Fan-cooled |
| Weight | Approx. 90 kg |
| Shielding Gas | CO2, Argon, or mixed gases |
| Protection Class | IP23 |

Applications:

- Medium to Heavy Fabrication
- Automotive and Rail Industries
- Repair and Maintenance Operations
- Construction and Infrastructure Projects

Accessories Included:

- MIG Torch (3m length)
- Earth Cable with Clamp
- Gas Hose- 2 m.
- Wire Feeder Unit WITH 4m connection cable
- CO2 Gas Regulator with Flow meter & Gas heater

Why Choose the AUTOMIG-400?

- **Durability:** Designed for industrial-grade durability and reliability.
- **Performance:** Delivers high-quality welds with minimal spatter.
- Ease of Use: Features intuitive controls for operators of all skill levels.

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